



DECLARATION OF PERFORMANCE No. 3/12/2014

1. PRODUCT CODES:

Grade	WNo.	Grade	WNo.	Grade	WNo.	Grade	WNo.
S460Q	1,8908	S460QL	1,8906	S460QL1	1,8916	S500Q	1,8924
S500QL	1,8909	S500QL1	1,8984	S550Q	1,8904	S550QL	1,8926
S550QL1	1,8986	S620Q	1,8914	S620QL	1,8927	S620QL1	1,8987
S690Q	1,8931	S690QL	1,8928	S690QL1	1,8988		

2. PRODUCT TYPE:

Hot-rolled products: sheets and bars of non-alloy structural steel for the construction industry, according to the standard EN 10025-6: 2004.

Sheets:

Thickness: 3 till 30 mm – delivery condition: AR; N; QT

Bars:

Dimensions: 55 till 120 mm – delivery condition: AR; N; QT

Billets- round corner square:

Dimensions: 50 till 130 mm – delivery condition: AR; N

3. PRODUCT INTENDED USE:

Metal structures or in composite metal and concrete structures

4. MANUFACTURER:

Huta Stali Jakościowych S.A. COGNOR GROUP

ul. Kwiatkowskiego 1, 37-450 Stalowa Wola, POLAND

Phone: +48 510 223 527, +48 15 813 51 84, Fax: +48 15 844 23 06, e-mail: hsj@hsjsa.pl

5. HARMONISED TECHNICAL SPECIFICATION: EN 10025-1: 2004

The notified body - TUV NORD Systems GmbH & Co. KG, certification body Construction Products for Metal Structure - has carried out an initial inspection of the plant and as well the in-plant production test and is carrying out ongoing monitoring, assessment and recognition of in-plant production testing.

Certificate of conformity of the factory production control: No. 0045-CPD-0722

6. DECLARED PERFORMANCE

Essential characteristics	Performance	Harmonised technical specification
Tolerances of dimensions and shape	EN 10029: 2011, EN 10060: 2003	EN 10025-1: 2004
Yield strength	EN 10025-6: 2004, Tab. 5	
Tensile strength		
Elongation		
Impact strength	EN 10025-6: 2004, Tab. 6, 7	
Weldability (chemical composition)	EN 10025-6: 2004, Tab. 2, 4	
Durability (chemical composition)		

The performance of the product identified in points 1. and 2. is in conformity with the declared performance in point 6. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Stalowa Wola, December 11, 2014

PREZES ZARZĄDU
DYREKTOR GENERALNY
Huta Stali Jakościowych S.A.

mgr inż. Przemysław Grzesiak

NIP: 118-12-44-296, Regon: 012839760, KRS: 0000211496
Spółka zarejestrowana w Sądzie Rejonowym w Rzeszowie
XII Wydział Gospodarczy Krajowego Rejestru Sądowego
Kapitał zakładowy: 47 691 000 PLN (opłacony w całości)

NR RACHUNKU BANKOWEGO:
Deutsche Bank 15 1910 1048 3818 0385 2891 0001

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