



DECLARATION OF PERFORMANCE No. 2/12/2014

1. PRODUCT CODES:

Grade	WNo.	Grade	WNo.	Grade	WNo.	Grade	WNo.
S275N	1,0490	S275NL	1,0491	S355N	1,0545	S355NL	1,0546
S420N	1,8902	S420NL	1,8912	S460N	1,8901	S460NL	1,8903

2. PRODUCT TYPE:

Hot-rolled products: sheets and bars of non-alloy structural steel for the construction industry, according to the standard EN 10025-3: 2004.

Sheets:

Thickness: 3 till 30 mm – delivery condition: AR; N;

Bars:

Dimensions: 55 till 120 mm – delivery condition: AR; N;

Billets- round corner square:

Dimensions: 50 till 130 mm – delivery condition: AR; N

3. PRODUCT INTENDED USE:

Metal structures or in composite metal and concrete structures

4. MANUFACTURER:

Huta Stali Jakościowych S.A. COGNOR GROUP

ul. Kwiatkowskiego 1, 37-450 Stalowa Wola, POLAND

Phone: +48 510 223 527, +48 15 813 51 84, Fax. +48 15 844 23 06, e-mail: hsj@hsjsa.pl

5. HARMONISED TECHNICAL SPECIFICATION: EN 10025-1: 2004

The notified body - TUV NORD Systems GmbH & Co. KG, certification body Construction Products for Metal Structure - has carried out an initial inspection of the plant and as well the in-plant production test and is carrying out ongoing monitoring, assessment and recognition of in-plant production testing.

Certificate of conformity of the factory production control: No. 0045-CPD-0722

6. DECLARED PERFORMANCE

Essential characteristics	Performance	Harmonised technical specification
Tolerances of dimensions and shape	EN 10029: 2011, EN 10060: 2003	EN 10025-1: 2004
Yield strength	EN 10025-3: 2004, Tab. 7	
Tensile strength		
Elongation		
Impact strength	EN 10025-3: 2004, Tab. 9	
Weldability (chemical composition)	EN 10025-3: 2004, Tab. 2, 6	
Durability (chemical composition)		

The performance of the product identified in points 1. and 2. is in conformity with the declared performance in point 6. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Stalowa Wola, December 11, 2014

PREZES ZARZADU
DYREKTOR GENERALNY
Huta Stali Jakościowych S.A.

mgr inż. Przemysław Grzesiak

NIP: 148-12-34-296. Regon: 012859760. KRS: 0000211496
Spółka zarejestrowana w Sądzie Rejonowym w Rzeszowie
XII Wydział Gospodarczy Krajowego Rejestru Sądowego
Kapitał zakładowy: 17 691 000 PLN (opłacony w całości)

NR RAJ HENKU BANKOWEGO:
Deutsche Bank 15 1910 1048 2518 0385 2891 0001

Huta Stali Jakościowych S.A.
ul. Kwiatkowskiego 1
37-450 Stalowa Wola
tel. (015) 813 51 84;
fax. (015) 844 23 06;
hsj@hsw-hsj.com.pl
www.hsw-hsj.com.pl

GRUPA COGNOR

