



Huta Stali Jakościowych S.A.

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## Steelworks products

### Ingots poured conventionally

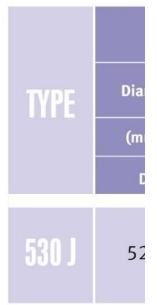
#### Ingots

Huta Stali Jakościowych (HSJ) produces steel in the company's own steelwork. HSJ has a long experience in producing high quality steels for use in many industrial segments and

application areas. We can provide the sizes of ingots vary from a few tonnes up to 14 tonnes to be cast specially for open and die forgings in accordance with customer requirements.



Ingots Type	Dimension of ingots without the head						Dimension of ingots head			Total weight (kg)	Ingot Mold Qty
	Head (mm)	Head (mm)	Stopa (mm)	Foot (mm)	Height (mm)	Weight of ingot without the head (kg)	Diameter (mm)	Height (mm)	Weight of the head (kg)		
HSJ	A	A1	B	B1	H		d	h			
Q3	684	641	560	524	1200	2420	510	230	365	2785	12
Q4	758	711	615	577	1375	3390	610	230	530	3920	16
Q5	820	769	685	642	1375	4070	610	270	620	4690	14
Q6,5	909	850	768	718	1393	5090	720	250	800	5890	4
Q8	981	917	815	762	1622	6790	780	280	1050	7840	5
Q12	1124	1053	952	892	1667	9370	900	290	1435	10805	4
Q15	1208	1132	1025	960	1773	11530	980	320	1875	13405	4
LS8	1165	1105	1028	967	1270	8100	980	260	1520	9620	3
LS12	1297	1237	1147	1087	1421	11400	1110	270	2045	13445	3



Approx. Ingot wei

# Steel Ingots

